

Art.-Nr.: 10.02.02.05440



SCPi-FS 25 NO RP M12-5

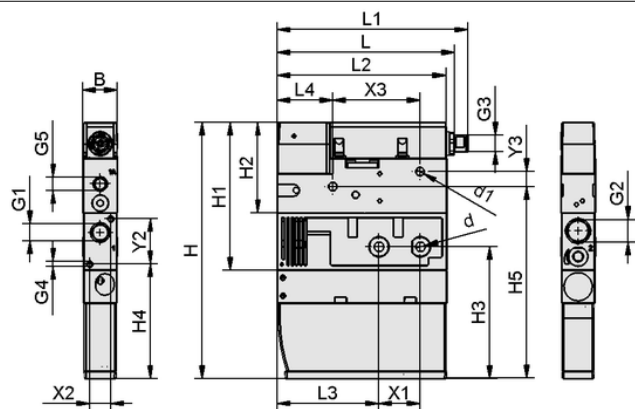
Technical data

Attribute	Value
Electrical connection	Male connect M12, 5 pol
Protection type IP	IP 65 (with plug)
Max. vacuum	-850 mbar
Sound pressure level free	77.0 dB(A)
Air consumption suction	290.0 l/min
Suction rate (max.)	185.0 l/min
Pressure range (operating pressure) [bar]	4.0 ... 7.0 bar
Shape compact ejectors	Pneumatic control
Control valve	Normally open
Switch-on value regulation	-630.00 mbar

The compact ejector SCPb / SCPi FS RP is supplied as a ready-to-connect product (without connection cable).

Available spare parts: Silencer

Available accessories: Connection cable



Design data SCPi-FS 25 NO RP M12-5

Design data

Attribute	Value
Length L1	126.50 mm
Length L2	112.50 mm
Length L	118.00 mm
Width B	22.80 mm
Height H1	98.00 mm
Height H2	60.00 mm
Height H	170.00 mm
Internal diameter d1	5.5 mm
Internal diameter d	6.40 mm
Thread G1	G1/4"-F

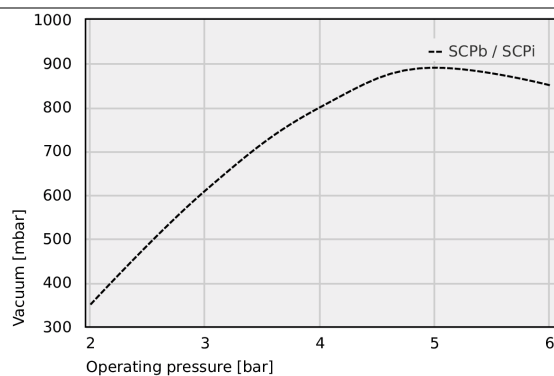
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**Technical data**

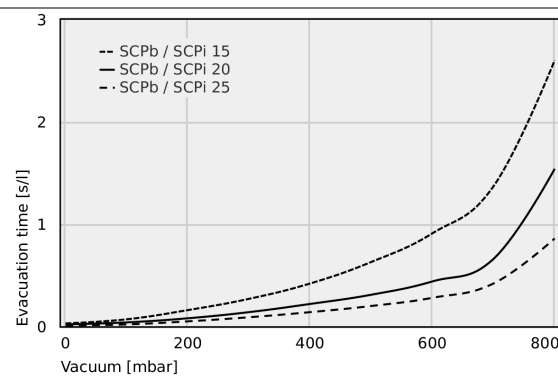
Attribute	Value
Nozzle diameter	2.5 mm
Recommended hose internal diameter compressed air	6.0 mm
Recommended hose internal diameter vacuum	9.0 mm
Degree of evacuation	85.0 %
Sound pressure level free	77.0 dB(A)
Weight	0.615 kg
Max. air consumption blow-off	310.0 l/min
Air consumption suction	10.241 cfm
Suction rate (max.)	6.533 cfm
Pressure range (operating pressure) [bar]	58.0 ... 101.5
Operating temperature	5 ... 50 °C
Air consumption blow-off	10.947 cfm
Max. vacuum	-25.100 inHg
Product family	SCPi
Control valve	Normally open



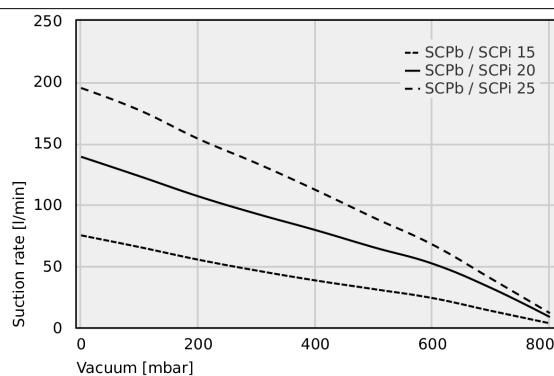
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**Performance data**

Achievable vacuum at various operating pressures



Evacuation time for various vacuum ranges [s/l]



Suction rate at various degrees of evacuation [l/min]

**Achievable vacuum at various operating pressures**

	2	3	4	5	6
SCPb / SCPI	350	610	800	890	850



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**Evacuation time for various vacuum ranges [s/l]**

	0	100	200	300	400	500	600	700	800
SCPb / SCPi 15	0.03	0.07	0.16	0.27	0.42	0.63	0.91	1.37	2.60
SCPb / SCPi 20	0.02	0.04	0.08	0.14	0.22	0.31	0.44	0.66	1.54
SCPb / SCPi 25	0.01	0.02	0.05	0.09	0.14	0.20	0.28	0.42	0.86

**Suction rate at various degrees of evacuation [l/min]**

	0	100	200	300	400	500	600	700	800
SCPb / SCPi 15	75.0	65.4	55.2	46.3	38.3	31.2	23.9	13.5	3.4
SCPb / SCPi 20	139.0	123.1	106.8	92.5	79.3	65.2	51.9	32.1	8.5
SCPb / SCPi 25	195.0	176.8	153.6	133.6	112.0	89.3	67.4	39.7	11.7

**Further documentation**CAD data and other documents relating to the article can be found at: www.schmalz.com/10.02.02.05440**Ordering Data Accessories 10.02.02.05440**

Typ		Item number
Connection cable	ASK B-M12-5 5000 K-5P	21.04.05.00080
Connection cable	ASK B-M12-5 1000 S-M12-5	21.04.05.00158

**Ordering Data Spare Parts 10.02.02.05440**

Typ		Item number
Silencer (cube-shaped)	SD 111x21x45 SMPi/SCPi	10.02.02.03381

