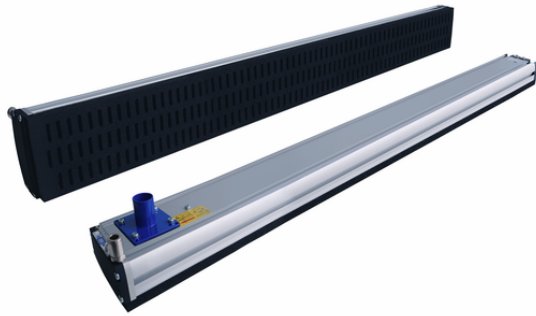


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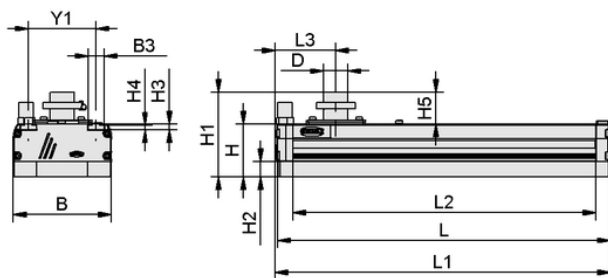
FMP-i-SVK 1234 3R18 O20 V0 G60

- Integrated control valves at FMP-S (optional)
- Control of vacuum on/off (24V DC, normally open) and blow off on/off (24V DC, normally closed), as well as hose accumulator preload and blower ventilation function with version FMP-S
- Integrated in the end cover
- Electrical connection: M12 plug (4-pole)

Available spare parts: sealing foam (DI-PL), suction cup (SPB2)

Technical data

Attribute	Value
Construction vacuum switch	Normally open
Weight	5.800 kg
Shape fittings	Straight
Max. air consumption blow-off	800.0 l/min
Material type	Foam O, Height 20 mm
Additional function area gripper	1x control valve vacuum / blow-off
Length L1	1,238.00 mm
Length L	1,234.00 mm
Width B	130.00 mm
Outside diameter D	60.00 mm



Design data FMP-i-SVK 1234 3R18 O20 V0 G60

Design data

Attribute	Value
Length L1	1,238.00 mm
Length L2	1,194.00 mm
Length L	1,234.00 mm
Width B	130.00 mm
Height H1	116.00 mm
Height H2	20.00 mm
Height H	80.00 mm
Outside diameter D	60.00 mm
Length L3	80.90 mm
Width B3	21.60 mm

Note: Vacuum hose with internal diameter equal to dimension D required. See Technical Data -> Shape



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**Technical data**

Attribute	Value
Electrical connection	Male connect M8, 6 pole
Weight	5.800 kg
Material type	Foam O, Height 20 mm
Number of suction cells	197
Additional function area gripper	1x control valve vacuum / blow-off
Required suction capacity for $p_u = -0.25$ bar	900.0 l/min
Product family	FMP
Arrangement	3R18
Voltage	24V - DC
with	No vacuum display
Sealing element	Sealing Foam
Suction force at -250 mbar	1,650.00 N

Note: Air consumption: At 5.5 bar compressed air input pressure / Suction force: At a vacuum of -0.25 bar and full occupancy of the gripper with a workpiece typical for the application (wooden board with textured surface) / Required suction capacity: The external vacuum generator used must provide at least the specified suction volume (at the vacuum connection piece of the FMP) at a vacuum of -0.25 bar, but max. 135 % of the specified suction volume

**Further documentation**

CAD data and other documents relating to the article can be found at: www.schmalz.com/10.01.38.07436



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**Ordering Data Accessories 10.01.38.07436**

Typ		Item number
Mounting set	SET FXP-FMP 4NUTSTEIN G20	10.01.21.00243
Vacuum hose (meter)	VSL 12-9 PU MI-TR	10.07.09.00037
Cover (complex)	ABDK-PROF-10x7x1450-KU-SW-FXP-FMP	26.07.03.00002
Connection cable	ASK B-M8-6 5000 K-6P	21.04.05.00255
Pentaprism	PE-PR-39x21.3x16.7-FXP-/FMP-i	10.01.38.06443
Mounting set	SET FXP-FMP	10.01.21.02407
Flange plate	FLAN-PL 120x120x10 FXC-FMC	10.01.21.00313
Flange module	MOD-FLAN 120x120 FXP-FMP	10.01.21.00244
Suspension, rigid	FST-STARR 25 HD2 G1/2-AG G3/8-IG	10.01.10.05806
Suspension, rigid	FST-STARR 50 HD2 G1/2-AG G3/8-IG	10.01.10.05805
Suspension, rigid	FST-STARR 75 HD2 G1/2-AG G3/8-IG	10.01.10.05803
Flexolink	FLK G1/2-IG G1/2-AG	10.01.03.00175
Flexolink	FLK G1/2-IG G1/2-AG V	10.01.03.00207
Flange plate	FLAN-PL 120x85x10 ST FLGR	10.01.10.05701
Suspension, flexible	FST-FLEX 25 HD2 G1/2-AG G3/8-IG	10.01.10.05695
Suspension, flexible	FST-FLEX 50 HD2 G1/2-AG G3/8-IG	10.01.10.05168
Suspension, flexible	FST-FLEX 75 HD2 G1/2-AG G3/8-IG	10.01.10.05696
Solenoid valve	EMVP 50 24V-DC 3/2 NO	10.05.02.00069
Mounting set reed switch	SET fuer-Sensor(FXP/FMP)	10.01.38.01194
Mounting set	SET FXC-FMC	10.01.21.01291
Dust filter	STF 60 P 4.5 SSD	10.07.01.00259
Vacuum hose (meter)	VSL 71-60 PU-DS-AS TR	10.07.09.00034
Vacuum distributor	VTR-SL 3x RST60	10.01.10.02779
Connection cable	ASK B-M8-6 2000 S-M12-5	21.04.05.01015
Hose connector, straight (inst)	SCHL-AN 60-79x79x45 FMP-S	10.01.38.03582
Hose connector, bent (inst)	SCHL-AN W 60-79x79x45 FMP-S	10.01.38.03983
Sealing plate (inst)	VRS-PL 79x79x12 SPZ G2-IG	10.01.21.01280

**Ordering Data Spare Parts 10.01.38.07436**

Typ		Item number
Building group Solenoid valve	VENT-BGR FMP-i-50 NO	10.01.38.06657
Masking foil (glued)	MASK-FOL SVK 1194 3R18 FXP-/FMP-i	10.01.38.07242

**Ordering Data Wear Parts 10.01.38.07436**

Typ		Item number
Sealing plate (FX/FM)	DI-PL 1234x128 3R18 LL-20x7 O20 KE	10.01.38.07241

