

Art.-Nr.: 10.01.38.06809



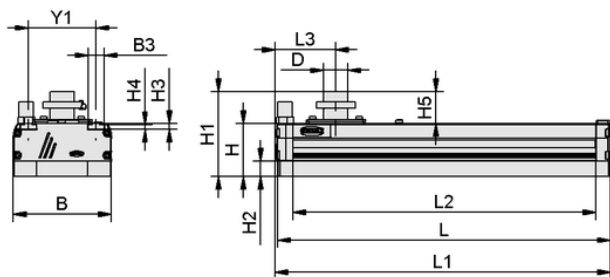
FMP-i-SW70 442 3R18 O20 V0

- Integrated control valves at FMP-S (optional)
- Control of vacuum on/off (24V DC, normally open) and blow off on/off (24V DC, normally closed), as well as hose accumulator preload and blower ventilation function with version FMP-S
- Integrated in the end cover
- Electrical connection: M12 plug (4-pole)

Available spare parts: sealing foam (DI-PL), suction cup (SPB2)

Technical data

Attribute	Value
Construction vacuum switch	Normally open
Weight	2.800 kg
Shape fittings	Pillar straight, Ø 32
Max. air consumption blow-off	800.0 l/min
Material type	Foam O, Height 20 mm
Additional function area gripper	1x control valve vacuum / blow-off
Length L1	446.00 mm
Length L	442.00 mm
Width B	130.00 mm
Product family	FMP



Design data FMP-i-SW70 442 3R18 O20 V0

Design data

Attribute	Value
Length L1	446.00 mm
Length L2	402.00 mm
Length L	442.00 mm
Width B	130.00 mm
Height H1	111.00 mm
Height H2	20.00 mm
Height H	70.00 mm
Length L3	80.90 mm
Width B3	21.60 mm
Height H3	7.70 mm

Note: Vacuum hose with internal diameter equal to dimension D required. See Technical Data -> Shape



Art.-Nr.: 10.01.38.06809

**Technical data**

Attribute	Value
Weight	2.800 kg
Material type	Foam O, Height 20 mm
Number of suction cells	66
Additional function area gripper	1x control valve vacuum / blow-off
Required suction capacity for $p_u = -0.25$ bar	300.0 l/min
Product family	FMP
Arrangement	3R18
Voltage	24V - DC
with	No vacuum display
Sealing element	Sealing Foam
Suction force at -250 mbar	440.00 N

Note: Air consumption: At 5.5 bar compressed air input pressure / Suction force: At a vacuum of -0.25 bar and full occupancy of the gripper with a workpiece typical for the application (wooden board with textured surface) / Required suction capacity: The external vacuum generator used must provide at least the specified suction volume (at the vacuum connection piece of the FMP) at a vacuum of -0.25 bar, but max. 135 % of the specified suction volume

**Further documentation**

CAD data and other documents relating to the article can be found at: www.schmalz.com/10.01.38.06809



Art.-Nr.: 10.01.38.06809

**Ordering Data Accessories 10.01.38.06809**

Typ		Item number
Mounting set	SET FXP-FMP 4NUTSTEIN G20	10.01.21.00243
Vacuum hose (meter)	VSL 12-9 PU MI-TR	10.07.09.00037
Cover (complex)	ABDK-PROF-10x7x1450-KU-SW-FXP-FMP	26.07.03.00002
Connection cable	ASK B-M8-6 5000 K-6P	21.04.05.00255
Pentaprism	PE-PR-39x21.3x16.7-FXP-/FMP-i	10.01.38.06443
Mounting set	SET FXP-FMP	10.01.21.02407
Flange plate	FLAN-PL 120x120x10 FXC-FMC	10.01.21.00313
Flange module	MOD-FLAN 120x120 FXP-FMP	10.01.21.00244
Suspension, rigid	FST-STARR 25 HD2 G1/2-AG G3/8-IG	10.01.10.05806
Suspension, rigid	FST-STARR 50 HD2 G1/2-AG G3/8-IG	10.01.10.05805
Suspension, rigid	FST-STARR 75 HD2 G1/2-AG G3/8-IG	10.01.10.05803
Flexolink	FLK G1/2-IG G1/2-AG	10.01.03.00175
Flexolink	FLK G1/2-IG G1/2-AG V	10.01.03.00207
Flange plate	FLAN-PL 120x85x10 ST FLGR	10.01.10.05701
Suspension, flexible	FST-FLEX 25 HD2 G1/2-AG G3/8-IG	10.01.10.05695
Suspension, flexible	FST-FLEX 50 HD2 G1/2-AG G3/8-IG	10.01.10.05168
Suspension, flexible	FST-FLEX 75 HD2 G1/2-AG G3/8-IG	10.01.10.05696
Solenoid valve	EMVP 25 24V-DC 3/2 NO/NC	10.05.02.00151
Mounting set reed switch	SET fuer-Sensor(FXP/FMP)	10.01.38.01194
Mounting set	SET FXC-FMC	10.01.21.01291
Dust filter	STF G1-1/4-IG N	10.07.01.00008
Vacuum hose (meter)	VSL 42-32 PU-DS-AS TR	10.07.09.00036
Vacuum distributor	VTR-SL 3x RST60 2xD32	10.01.43.00013
Connection cable	ASK B-M8-6 2000 S-M12-5	21.04.05.01015
Hose connector, straight (inst)	SCHL-AN 32-79x79x40 FMP-S	10.01.38.03581
Hose connector, bent (inst)	SCHL-AN W 32-79x79x29 FMP-S	10.01.38.04297
Sealing plate (inst)	VRS-PL 79x79x12 SPZ G2-IG	10.01.21.01280

**Ordering Data Spare Parts 10.01.38.06809**

Typ		Item number
Building group Solenoid valve	VENT-BGR FMP-i-32 NO	10.01.38.06610
Masking foil (glued)	MASK-FOL SW70 402 3R18 FXP-/FMP-i	10.01.38.07258

**Ordering Data Wear Parts 10.01.38.06809**

Typ		Item number
Sealing plate (FX/FM)	DI-PL 442x128 3R18 LL-20x7 O20 KE	10.01.38.07232

