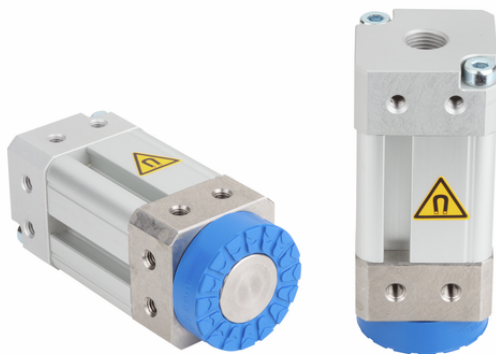


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SGM-HD 30 G1/8-IG

Technical data

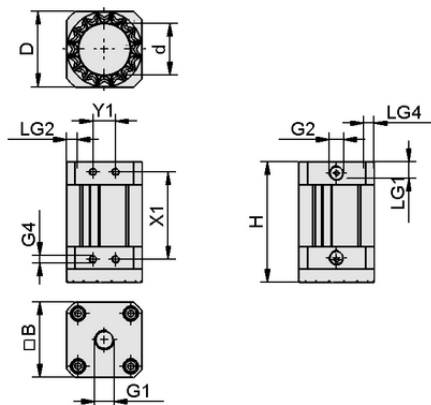
Attribute	Value
Size	30.00
Pressure range (operating pressure) [bar]	3.5 ... 6.0 bar
Holding force max. with friction ring	35.0 N
Socket	G1/8"-F

Magnet gripper SGM is delivered assembled. It is available in three versions:

- Gripper of type SGM - available in various diameters
- Gripper of type SGM-HD - stainless-steel grip surface for robust applications - available in various diameters
- Gripper of type SGM-S - with a piston control by a sensor

Available spare parts: friction ring, proximity switch

Available accessories: holder hystem



Design data SGM-HD 30 G1/8-IG

Design data

Attribute	Value
Width B	30.10 mm
Height H	70.20 mm
Outside diameter D	29.50 mm
Internal diameter d	16.50 mm
Thread G1	G1/8"-F
Thread length LG1	7.0 mm
Thread G2	G1/8"-F
Thread length LG2	6.0 mm
Thread length LG4	5.0 mm
Hole spacing Y1	12.0 mm

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**Technical data**

Attribute	Value
Weight	191.0 g
Installation position	BEL
Remaining holding force	0.3 N
Pressure range (operating pressure) [bar]	3.5 ... 6.0 bar
Operating temperature	5 ... 70 °C
Holding force max. with friction ring	35.0 N
Product family	SGM
Control valve	Bistable

Note: Holding force: The value given is a statistical value with no safety factor; based on a plate with a thickness of 2 mm. For system configurations with magnetic grippers SGM, a safety factor of $S = 3$ must be applied

**Further documentation**

CAD data and other documents relating to the article can be found at: www.schmalz.com/10.01.17.00184

**Ordering Data Accessories 10.01.17.00184**

Typ		Item number
Holder system	HTS-A2 SGM 30/40 OP	10.01.17.00581
Holder system	HTS-A3 SGM 30/40 OP	10.01.17.00558
Holder system	HTS-A2 D SGM 30/40 OP	10.01.17.00586
Holder system	HTS-A3 D SGM 30/40 OP	10.01.17.00582
Holder system	HPS-SGM 2M6 30/40 OP	10.01.17.00655
Plug union, straight	STV-GE G1/8-AG 6	10.08.02.00204
Plug union, elbow	STV-W G1/8-AG 6	10.08.02.00158
Vacuum hose (meter)	VSL 6-4 PU MI-TR	10.07.09.00002

**Ordering Data Spare Parts 10.01.17.00184**

Typ		Item number
Friction ring	REIB-RING SGM 30 PU-55	10.01.17.00136

