

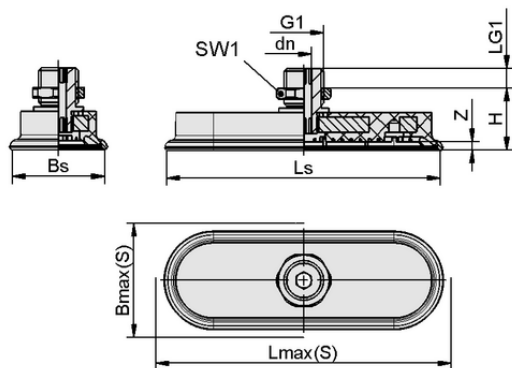


Technical data

Attribute	Value
Suction cup material	Nitrile rubber NBR
Material hardness [Shore A]	45.0 Shore A
Connection	G1/4-AG
Dimension (LxW)	80x40
Nipple material	Aluminum

SAOF 80x40 NBR-45 G1/4-AG

Suction cup SAOF, available in various diameters, is delivered with connection nipple vulcanized to elastomer part.



Design data

Attribute	Value
Height H	20.00 mm
Nominal diameter dn	5.00 mm
Thread G1	G1/4"-M
Thread length LG1	8.0 mm
Key width SW1	17.0 mm
Spring stroke Z	4.0 mm
Suction cup width Bs	38.60 mm
Ls	80.60 mm
Lmax.(S)	85.00 mm
Bmax(S)	43.00 mm

Note: Acceptable dimensional tolerances for elastomer parts concerning to DIN ISO 3302-1 M3

Design data SAOF 80x40 NBR-45 G1/4-AG

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**Technical data**

Attribute	Value
Suction cup material	Nitrile rubber NBR
Material hardness [Shore A]	45.0 Shore A
Hose inner diameter (recom.) d	4.0 mm
Workpiece radius min. (convex)	50.0 mm
Suction force (-600mbar)	140.00 N
Weight	34.00 g
Lateral force	110.0 N
Lateral force oily surface	100.0 N
Volume	11.700 cm ³
Number of folds	0.0
Product family	SAOF
Dimension (LxW)	80x40

Note: Suction force: The specified suction forces are theoretical values at a vacuum of -0.6 bar and with a dry, smooth and even workpiece surface - they do not include a safety factor Lateral force: The specified lateral forces are values measured at a vacuum of -0.6 bar with a dry or oily, smooth, flat workpiece surface. Depending on the workpiece surface and its quality, the actual values may deviate from these values Hose diameter: The recommended hose diameter refers to a hose length of approx. 2 m

**Further documentation**

CAD data and other documents relating to the article can be found at: www.schmalz.com/10.01.05.00577

