

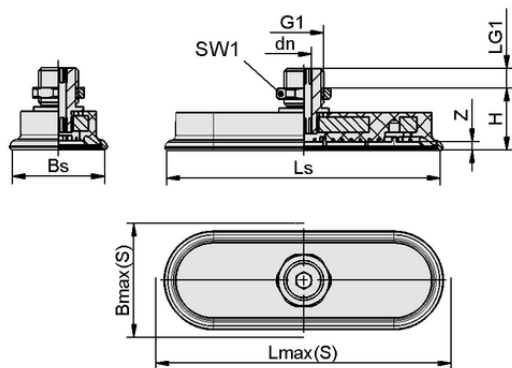


Technical data

Attribute	Value
Suction cup material	Nitrile rubber NBR
Material hardness [Shore A]	45.0 Shore A
Connection	M14x1.5-AG
Dimension (LxW)	90x30
Nipple material	Aluminum

SAOF 90x30 NBR-45 M14x1.5-AG

Suction cup SAOF, available in various diameters, is delivered with connection nipple vulcanized to elastomer part.



Design data

Attribute	Value
Height H	21.00 mm
Nominal diameter dn	5.00 mm
Thread G1	M14x1.5-M
Thread length LG1	10.0 mm
Key width SW1	22.0 mm
Spring stroke Z	3.0 mm
Suction cup width Bs	30.60 mm
Ls	90.60 mm
Lmax.(S)	94.00 mm
Bmax(S)	34.00 mm

Note: Acceptable dimensional tolerances for elastomer parts concerning to DIN ISO 3302-1 M3

Design data SAOF 90x30 NBR-45 M14x1.5-AG

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**Technical data**

Attribute	Value
Suction cup material	Nitrile rubber NBR
Material hardness [Shore A]	45.0 Shore A
Hose inner diameter (recom.) d	4.0 mm
Workpiece radius min. (convex)	40.0 mm
Suction force (-600mbar)	122.00 N
Weight	52.00 g
Lateral force	96.0 N
Lateral force oily surface	64.0 N
Volume	7.000 cm ³
Number of folds	0.0
Product family	SAOF
Dimension (LxW)	90x30

Note: Suction force: The specified suction forces are theoretical values at a vacuum of -0.6 bar and with a dry, smooth and even workpiece surface - they do not include a safety factor Lateral force: The specified lateral forces are values measured at a vacuum of -0.6 bar with a dry or oily, smooth, flat workpiece surface. Depending on the workpiece surface and its quality, the actual values may deviate from these values Hose diameter: The recommended hose diameter refers to a hose length of approx. 2 m

**Further documentation**

CAD data and other documents relating to the article can be found at: www.schmalz.com/10.01.05.00573