

Art.-Nr.: 10.01.05.00424

**Technical data**

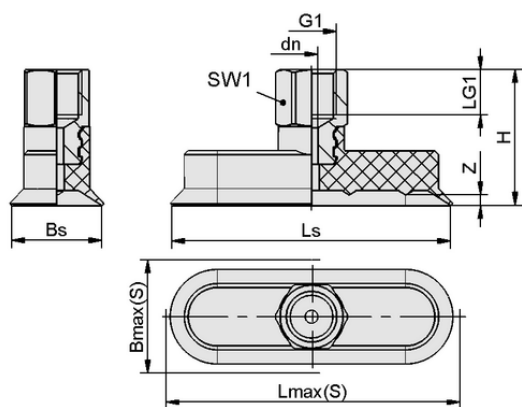
Attribute	Value
Suction cup material	High temperature material HT1
Material hardness [Shore A]	60.0 Shore A
Connection	G1/4"-F
Dimension (LxW)	75x25
Nipple material	Aluminum
Material property	non-marking

SGON 75x25 HT1-60 G1/4-IG

Suction cup SGON (elastomer part + connection nipple) is delivered unassembled. The delivery consists of:

- Suction cup of type SGO – elastomer part, available in various dimensions (LxW) and materials
- Connection nipple of type SA-NIP – available with various threads
- Cups of the size 24 x 8 mm and larger are delivered with a two-ear clamp

Available spare parts: suction cup SGO, connection nipple SA-NIP, two-ear clamp

**Design data**

Attribute	Value
Height H	36.00 mm
Nominal diameter dn	3.50 mm
Thread G1	G1/4"-F
Thread length LG1	12.0 mm
Key width SW1	17.0 mm
Spring stroke Z	2.8 mm
Suction cup width Bs	25.00 mm
Ls	75.00 mm
Lmax.(S)	77.00 mm
Bmax(S)	27.50 mm

Note: Acceptable dimensional tolerances for rubber parts concerning to DIN ISO 3302-1 M3.

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Attribute	Value
Suction cup material	High temperature material HT1
Material hardness [Shore A]	60.0 Shore A
Hose inner diameter (recom.) d	6.0 mm
Workpiece radius min. (convex)	30.0 mm
Suction force (-600mbar)	78.30 N
Weight	26.40 g
Volume	5.860 cm ³
Number of folds	0.0
Product family	SGON
Dimension (LxW)	75x25

Note: Suction force: The suction force values are theoretical values at -0.6 bar vacuum and a dry, smooth and even workpiece surface – they are specified without safety factors. Hose inner diameter: The recommended hose diameter refers to a hose length of approx. 2 m

**Further documentation**

CAD data and other documents relating to the article can be found at: www.schmalz.com/10.01.05.00424

**Ordering Data Spare Parts 10.01.05.00424**

Typ		Item number
Suction Cup Connection Nipples	SA-NIP N023 G1/4-IG DN350	10.01.05.00121
Two-ear clamp	ZOKL 15-18	10.07.10.00033

**Ordering Data Wear Parts 10.01.05.00424**

Typ		Item number
Flat suction cup (oval)	SGO 75x25 HT1-60 N023	10.01.05.00441
Two-ear clamp	ZOKL 15-18	10.07.10.00033

