



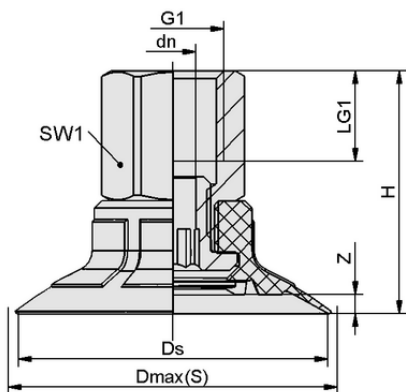
SPF 60 ED-65 NPT1/4-IG

Suction cup SPF (elastomer part + connection element) is delivered assembled. The assembly consists of:

- Suction cup of type SPF – elastomer part, available in various diameters
- Connection element of type SC – available with various threads

Available spare parts: suction cup SPF, Schmalz-Connector

Available accessories: filter screen (sieve, round)



Design data SPF 60 ED-65 NPT1/4-IG

Technical data

Attribute	Value
Suction cup material	Elastodur ED
Material hardness [Shore A]	65.0 Shore A
Size	60.00
Thread G1	NPT1/4"-F

Design data

Attribute	Value
Height H	35.30 mm
Nominal diameter dn	6.10 mm
Thread G1	NPT1/4"-F
Thread length LG1	14.0 mm
Key width SW1	17.0 mm
Spring stroke Z	5.1 mm
Diameter Ds	61.2 mm
Diameter Dmax(S)	65.0 mm

Note: Acceptable dimensional tolerances for elastomer parts concerning to DIN ISO 3302-1 M3

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**Technical data**

Attribute	Value
Suction cup material	Elastodur ED
Material hardness [Shore A]	65.0 Shore A
Hose inner diameter (recom.) d	6.0 mm
Workpiece radius min. (convex)	75.0 mm
Pull-off force	135.00 N
Suction force (-600mbar)	107.00 N
Weight	23.70 g
Lateral force	65.0 N
Volume	12.669 cm ³
Size	60.00
Number of folds	0.0
Product family	SPF

Note: Suction force: The suction force values are theoretical values at -0.6 bar vacuum and a dry, smooth and even workpiece surface – they are specified without safety factors. Hose inner diameter: The recommended hose diameter refers to a hose length of approx. 2 m

**Further documentation**

CAD data and other documents relating to the article can be found at: www.schmalz.com/10.01.01.14913

**Ordering Data Spare Parts 10.01.01.14913**

Typ		Item number
Schmalz-Connector	SC 050 NPT1/4-IG MOD	10.01.06.04902
Flat suction cup (round)	SPF 60 ED-65 SC050	10.01.01.12896

