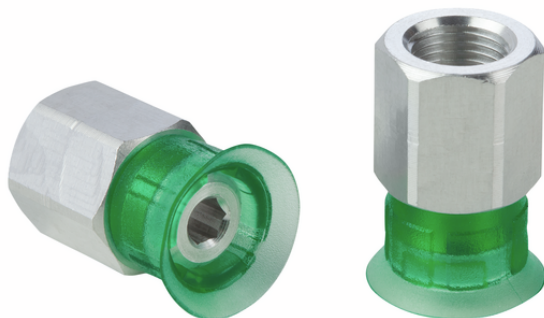




SPF 15 ED-65 G1/8-IG

Technical data

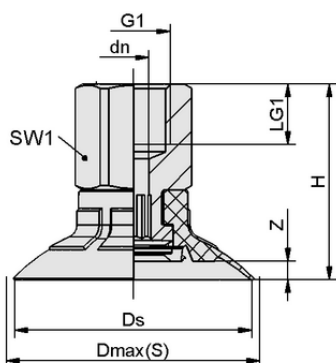
Attribute	Value
Suction cup material	Elastodur ED
Material hardness [Shore A]	65.0 Shore A
Size	15.00
Thread G1	G1/8"-F

Suction cup SPF (elastomer part + connection element) is delivered assembled. The assembly consists of:

- Suction cup of type SPF – elastomer part, available in various diameters
- Connection element of type SC – available with various threads

Available spare parts: suction cup SPF, Schmalz-Connector

Available accessories: filter screen (sieve, round)



Design data SPF 15 ED-65 G1/8-IG

Design data

Attribute	Value
Height H	24.00 mm
Nominal diameter dn	4.10 mm
Thread G1	G1/8"-F
Thread length LG1	8.0 mm
Key width SW1	14.0 mm
Spring stroke Z	1.5 mm
Diameter Ds	16.4 mm
Diameter Dmax(S)	18.5 mm

Note: Acceptable dimensional tolerances for elastomer parts concerning to DIN ISO 3302-1 M3

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**Technical data**

Attribute	Value
Suction cup material	Elastodur ED
Material hardness [Shore A]	65.0 Shore A
Hose inner diameter (recom.) d	4.0 mm
Workpiece radius min. (convex)	13.0 mm
Pull-off force	11.00 N
Suction force (-600mbar)	9.80 N
Weight	6.1 g
Lateral force	7.9 N
Volume	0.758 cm ³
Size	15.00
Number of folds	0.0
Product family	SPF

Note: Suction force: The suction force values are theoretical values at -0.6 bar vacuum and a dry, smooth and even workpiece surface – they are specified without safety factors. Hose inner diameter: The recommended hose diameter refers to a hose length of approx. 2 m

**Further documentation**

CAD data and other documents relating to the article can be found at: www.schmalz.com/10.01.01.13239

**Ordering Data Spare Parts 10.01.01.13239**

Typ	Item number
Schmalz-Connector	SC 040 G1/8-IG 10.01.06.02482

**Ordering Data Wear Parts 10.01.01.13239**

Typ	Item number
Flat suction cup (round)	SPF 15 ED-65 SC040 10.01.01.12895

