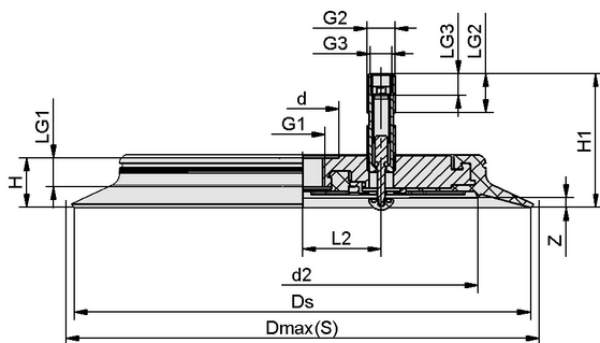


SPU 125 SI-60 G1/4-IG TV

Suction plate SPU (sealing ring + support plate) is delivered assembled. The assembly consists of:

- Sealing ring of type DR-SPU – elastomer part, available in various diameters
- Aluminum support plate, available with various threads
- Optional product addition: touch valve, steep sealing lip, peeling insert

Available spare parts: sealing ring DR-SPU, touch valve TV



Design data SPU 125 SI-60 G1/4-IG TV

Technical data

Attribute	Value
Suction cup material	Silicone SI
Material hardness [Shore A]	60.0 Shore A
Size	125.00
Connection	G1/4"-F

Design data

Attribute	Value
Length L2	22.00 mm
Height H1	43.00 mm
Height H	25.00 mm
d2	83.0 mm
Internal diameter d	22.00 mm
Thread G1	G1/4"-F
Thread length LG1	13.0 mm
Thread G2	G1/4"-M
Thread length LG2	13.0 mm
Thread length LG3	6.0 mm

Note: Acceptable dimensional tolerances for elastomer parts concerning to DIN ISO 3302-1 M3

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**Technical data**

Attribute	Value
Suction cup material	Silicone SI
Material hardness [Shore A]	60.0 Shore A
Hose inner diameter (recom.) d	9.0 mm
Workpiece radius min. (convex)	220.0 mm
Suction force (-600mbar)	660.00 N
Weight	240.0 g
Volume	75.400 cm ³
Size	125.00
Suction force d2	365.00 N
Number of folds	0.0
Product family	SPU

Note: Suction force: The suction force values are theoretical values at -0.6 bar vacuum and a dry, smooth and even workpiece surface – they are specified without safety factors. Hose inner diameter: The recommended hose diameter refers to a hose length of approx. 2 m

**Further documentation**

CAD data and other documents relating to the article can be found at: www.schmalz.com/10.01.01.01158

**Ordering Data Accessories 10.01.01.01158**

Typ	Item number
Suction cup cover SU 120	10.01.01.12437

**Ordering Data Spare Parts 10.01.01.01158**

Typ	Item number
Touch Valve TV G1/4-AG 13	10.05.10.00061

**Ordering Data Wear Parts 10.01.01.01158**

Typ	Item number
Sealing ring for SPU suction plate DR-SPU 125 SI-60	10.01.01.01100

